

SOUTH PRODUCTION NOTES

Sept 16, 2015
3-11 Shift notes

BASF EMPLOYEES
291 Last Recordable
223 Last Lost Time

#1 MED / AI 3952:

Restarting batches. Keep an eye on #1 dust collector. Also, we will need to check the valve going to the F-1 from time to time to see if the line is plugging. The new valve is not due in until October so it will plug and need to be cleaned.

#1 RC / AI 3952:

Calciner has the re-screen drums running through it. After that is finished, we need to light the calciner and start feeding the material from the extruder. The Tri-mer was acid washed on Wednesday morning.

#2 MED line / Cu 0860:

Working on batch 4 of the 6 batches that need to be made.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

#2 RC/ Cu 0860:

Calciner is empty, hold for Justin's instructions.

#3 MED line / D 1716:

Finish running out the batches that are in the system.

#3 RC / D 1716:

Continue feeding as feed is available.

#4 RC / D-0222 rescreening:

Hold

#5 RC / Catoxid:

Out of feed, holding for PK-repairs.
Feed end vacumax filters were changed on 9/4/15 day shift.

#6 RC & Dryer / D 1781:

Continue to run and coordinate with Schirmer for buggie lifts.

West Pfaudler / 4601

HOLD....We are doing some modifications to the pressure gauges on the pfaudler and waiting for some results back from the lab. Targeting next Monday for a start date if all instrumentation is installed and PSSR completed.

East Pfaudler/ D 1781:

Continue to make batches and coordinate with Schirmer to get them up to the second floor of building 27.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid:

Gredeco finished the work that needed to be done. The plan is to start on second shift Thursday.

When running Catoxid again, the two partial totes of chrome flake need to be incorporated into the chrome tank.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.
Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

We will need to water test the PK blender for any leaks before we begin making any batches.

Tower 3 / E 474 done, hold:

Unloaded and empty.

Tower 6 / Cu 0860 done, will run several DPT 101 loads next:
Down. Will run DPT 101 on T6, but not right away. Need to get the Cu 0860 repacking/drum repainting going.

Cu-0860 repacking in screening room:

Currently working on lot 335 drums in pole barn, and Tuesday's truck load of 0860 drums (several mixed lots) moved to pole barn. **NOTE: make sure during beginning of each shift that the spare drum dumper battery is either charging or charged and ready.**

These need to be updated on the green sheet. We need to include the lot and number of the drums inspected and then also the amount of drums that were repacked. (I.E. Lot 335 Dr 1-50, 4 drums repacked).

North Screener / Cu 0860:

Done.

South Screener / E 474:

Done

#2662 (west) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

#2664 (east) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

TK #2 / down:

Done.

TK #4 / 2508:

Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.

NOTE: BI Mill dust collector dumper lid has been fixed. However, the new seal needs to cure. Needed to leave down at least through second shift, was down

midnight shift until late then tested a drum to check for leaks. Seems to be OK, start milling with manpower on day shift.

Harrop Kiln / AI 3920:

Shutting down. All material is finished.

Building 27 Belt Filter / 5020:

Continue to make strikes on a regular basis.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) South Precip/Dry
- 4) #4 Tunnel Kiln/Ross Mixer
- 5) South PK/.#5 RC
- 6) #1 MED/#1 RC
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont